

DURADIE

SLITTING, COMPLEX
SHAPES, CLUSTERS
& CLOSE TO CLAMPS



... DURADIE IS THE
PERFECT SOLUTION
FOR ALL THESE JOBS

- **Slitting Solution**

This is a special die holder assembly which provides you with the ideal slitting solution. The die inserts are fully supported by the die base and are hard wearing and economical to replace.

- **Problem Solving**

The **Duradie** assembly is also the perfect solution when you are punching complex two dimensional shapes and cluster patterns with small webs between holes. In fact the **Duradie** system can help whenever die strength is an issue.

- **Shock Resistant**

The aperture (which closely follows the profile in the die insert),

is cut into the shock resistant die holder which fully supports the special die blade and the specially located shims.

- **Durable**

With a die insert made using **Ultima™**, a special powdered tool steel, you will get more hits between regrinds and reduced downtime.

- **Practical & Economical**

The complete assembly consists of a special die insert, a shim pack and a specially reinforced die holder. You can order duplicate die inserts for different materials and if you need to replace a worn die all you need is a new insert.

50.8mm (C) Station Slitting

12989	Die Base Assembly (not including die blade)
12992	Die Blade (Slughugger)
12995	Shim Pack
24260	Socket Head Cap Screw

Maximum length * = 51mm

Maximum width * = 7mm

* Subject to certain restrictions

88.9mm (D) Station Slitting¹

13006	Die Base Assembly (not including die blade)
13009	Die Blade (Slughugger)
13012	Shim Pack
24260	Socket Head Cap Screw

88.9mm (D) Station Close to Clamps²

13276	Die Base Assembly 0&90° (not including die blade)
13280	Die Blade - relieved on 1 side (Slughugger)
13282	Die Blade - relieved on 2 sides (Slughugger)
13012	Shim Pack
24260	Socket Head Cap Screw

¹ Maximum length * = 86mm

Maximum width * = 7mm

* Subject to certain restrictions

² Maximum length * = 81mm

Maximum width * = 7mm

114.3mm (E) Station Slitting¹

13015	Die Base Assembly (not including die blade)
13014	Die Blade (Slughugger)
13017	Shim Pack
24260	Socket Head Cap Screw

114.3mm (E) Station Close to Clamps²

13284	Die Base Assembly 0&90° (not including die blade)
13288	Die Blade - relieved on 1 side (Slughugger)
13290	Die Blade - relieved on 2 sides (Slughugger)
13017	Shim Pack
24260	Socket Head Cap Screw

¹ Maximum length * = 111mm

Maximum width * = 11mm

* Subject to certain restrictions

² Maximum length * = 111mm

Maximum width * = 11mm

This tool is also available for special and heavy duty applications - please contact the salesdesk for further details.



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